



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

D3199-1

Job Sheet 170790



Part No: D3199-1

Job Qty: 40 ea

Part Name: Bracket



Part Weight: 0 lbs

Status: Scheduled

Priority: High

Job Created: 1/19/18

Job Tracking No:

Due Date: 1/26/18

Created By: Jason Leroux

Type: Stock

Description:

Note: DWG REV E SHEET 1 IPP Rev:C Removed Scribing 05-11-05 JLM IPP Rev:D As per Rev B 06-11-24 JLM
IPP Rev:E 11.03.31 as per ecn 11-531 DD ver:EC

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	40 Ea	1/25/18	1/25/18	0.00	0.00	Start Up Waterjet		SC 18/01/22
100	Waterjet	40 pcs	1/25/18	1/25/18	0.00	1.18	Waterjet1		SC 18/01/22
120	QC	40 pcs	1/25/18	1/25/18	0.00	0.00	QC8		38
130	Small Fab	40 pcs	1/25/18	1/25/18	0.01	1.76	Small Fab-3		DAS 38 SB
140	QC	40 pcs	1/25/18	1/25/18	0.00	0.00	QC5		38
150	Powdercoat	40 pcs	1/26/18	1/26/18	0.00	0.45	Powdercoat3		BR 18/01/22
160	QC	40 pcs	1/26/18	1/26/18	0.00	0.00	QC3		11 0.45 JAN 29 2018
170	Packaging	40 pcs	1/26/18	1/26/18	0.00	0.00	Packaging3-1		ST 022 JAN 29 2018
180	QC21-SA	40 Ea	1/26/18	1/26/18	0.00	0.00	QC21		CMZ 18/01/22

Part Op 100 - Cut as per Dwg D3199 Deburr if required

Descriptions: 130 - Form as per dwg D3199 use DT9723

150 - START TIME: 8:55 FINISH TIME: 9:25 O.V.T: 300°

17186370

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
M304S20GA	304/316 .040 Sheet	3.9600 sf (.099 ea)	90-Start up Operation	

5018263 H

DART
AEROSPACE
S034282



Bracket

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PART NO: D3199-1
Original Serial #: S034282
Revision:
Operation:
Change No:

Start up Operation

01/22/18
Job No: 170790

Part Specifications					
Spec No	Description	Target/Tolerance	Limits	Type	Special Comments
1	Bracket	0.210inches + 0.005 - 0.001	0.215 0.209	0,211	
2	Bracket	0.575inches ± 0.010	0.585 0.565	0,577	
3	Bracket	1.090inches ± 0.010	1.100 1.080	1,091	
4	Bracket	2.015inches ± 0.010	2.025 2.005	2,014	
5	Bracket	2.971inches ± 0.010	2.981 2.961	2,971	
6	Bracket	1.830inches ± 0.010	1.840 1.820	1,829	
7	Bracket	4.830inches ± 0.010	4.840 4.820	4,826	
8	Bracket	4.030inches ± 0.010	4.040 4.020	4,031	

Plex 1/19/18 12:25 PM dart.leroux.jason